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This textbook is targetted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process indus-try, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and

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applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids. Material has been added to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization.

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The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory.

The Complete, Unified, Up-to-Date Guide to Transport and Separation-Fully Updated for Today's Methods and Software Tools Transport Processes and Separation Process Principles, Fifth Edition, offers a unified and up-to-date treatment of momentum, heat, and mass transfer and separations processes. This edition-reorganized and modularized for better readability and to align with modern chemical engineering curricula-covers both fundamental principles and practical applications, and is a key resource for chemical engineering students and professionals alike. This edition provides New chapter objectives and summaries throughout Better linkages between coverage of heat and mass transfer More coverage of heat exchanger design New problems based on emerging topics such as biotechnology, nanotechnology, and green engineering New instructor resources: additional homework problems, exam questions, problem-solving videos, computational projects, and more Part 1 thoroughly covers the fundamental principles of transport phenomena, organized into three sections: fluid mechanics, heat transfer, and mass transfer. Part 2 focuses on key separation processes, including absorption, stripping, humidification, filtration, membrane separation, gaseous

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membranes, distillation, liquid-liquid extraction, adsorption, ion exchange, crystallization and particle-size reduction, settling, sedimentation, centrifugation, leaching, evaporation, and drying. The authors conclude with convenient appendices on the properties of water, compounds, foods, biological materials, pipes, tubes, and screens. The companion website (trine.edu/transport5ed/) contains additional homework problems that incorporate today's leading software, including Aspen/CHEMCAD, MATLAB, COMSOL, and Microsoft Excel.

Separation Process Principles with Applications Using Process Simulator, 4th Edition is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this fourth edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations.

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Numerous new examples and exercises are integrated throughout as well.

Separation processes on an industrial scale account for well over half of the capital and operating costs in the chemical industry. Knowledge of these processes is key for every student of chemical or process engineering. This book is ideally suited to university teaching, thanks to its wealth of exercises and solutions. The second edition boasts an even greater number of applied examples and case studies as well as references for further reading.

A unique approach to the challenges of complex environmental systems *Environmental Transport Processes, Second Edition* provides much-needed guidance on mass transfer principles in environmental engineering. It focuses on working with uncontrolled conditions involving biological and physical systems, offering examples from diverse fields, including mass transport, kinetics, wastewater treatment, and unit processes. This new edition is fully revised and updated, incorporating modern approaches and practice problems at the end of chapters, making the Second Edition more concise, accessible, and easy to use. The book discusses the fundamentals of transport processes occurring in natural environments,

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with special emphasis on working at the biological-physical interface. It considers transport and kinetics in terms of systems that involve microorganisms, along with in-depth coverage of particles, size spectra, and calculations for particles that can be considered either spheres or fractals. The book's treatment of particles as fractals is especially unique and the Second Edition includes a new section on exoelectrogenic biofilms. It also addresses dispersion in natural and engineered systems unlike any other book on the subject. Readers will learn to tackle with confidence complex environmental systems and make transport calculations in heterogeneous environments with mixtures of chemicals.

With a detailed analysis of the mass transport through membrane layers and its effect on different separation processes, this book provides a comprehensive look at the theoretical and practical aspects of membrane transport properties and functions. Basic equations for every membrane are provided to predict the mass transfer rate, the concentration distribution, the convective velocity, the separation efficiency, and the effect of chemical or biochemical reaction taking into account the heterogeneity of the membrane layer to help better understand the mechanisms of the

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separation processes. The reader will be able to describe membrane separation processes and the membrane reactors as well as choose the most suitable membrane structure for separation and for membrane reactor.

Containing detailed discussion of the latest results in transport processes and separation processes, this book is essential for chemistry students and practitioners of chemical engineering and process engineering. Detailed survey of the theoretical and practical aspects of every membrane process with specific equations Practical examples discussed in detail with clear steps Will assist in planning and preparation of more efficient membrane structure separation

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